



## FACTSHEET #21

### CBA completes 3-year LCA sector assessment

The Clay Brick Association of Southern Africa has completed South Africa's first industry-wide Life Cycle Assessment (LCA) for clay brick products. Access to accurate data on emission and carbon footprint will make it easier for architects and contractors to create "green" buildings that are naturally energy efficient.

#### TECHNICAL CONTRIBUTORS

Prof. Piet Vosloo, University of Pretoria  
Gregory Rice, University of Pretoria  
Andrea Del Duce, Quantis  
Swisscontact  
CBA Technical Committee  
CBA Members





Peter Drucker famously quoted, “what gets measured, gets managed”. By examining an activity we are forced to pay attention to it. By producing relevant and accurate measurements we can identify where improvements are possible, and then track progress against the benchmark.

It was with this intention that the Clay Brick Association of Southern Africa embarked on a 3-year project to complete South Africa’s first industry-wide Life Cycle Assessment (LCA) for clay brick products.

The LCA was conducted by the University of Pretoria and co-funded by the National Research Foundation. The successful conclusion of the in-depth research study is a significant achievement for the Energy Efficient Clay Brick Project (EECB), an initiative funded by the Swiss Agency for Development and Cooperation (SDC) and implemented in South Africa by Swisscontact.

The mandate of the EECB project is to foster green and sustainable transformation in the Clay Brick sector by promoting technologies and methods that increase energy efficiency and reduce greenhouse gas emissions during the fossil-fuel-intensive production process

## **BENEFITS FOR THE CONSTRUCTION INDUSTRY**

South Africa is the largest CO<sub>2</sub> emitter in Africa and the 12th largest in the world. While many people target vehicles as a major source of greenhouse gas emissions, in fact the construction and operation of buildings (especially heating and cooling) makes up as much as 40% of all emissions.

The full LCA will allow architects to accurately calculate the lifetime environmental impact of using clay brick in a building, compared against other construction materials. Access to accurate data will make it easier to design “green” buildings that are naturally energy efficient.

Based on a weighted average, the production of 1kg of clay brick in South Africa is associated with the emission of 0.27 kg of CO<sub>2</sub>-equivalents. That is a total of 2.6 million tons of CO<sub>2</sub> equivalents per year.

Due to the long life expectancy of brick, the environmental impact of clay brick production is conceptually spread over 50 years of building use and occupation. The thermal mass and natural insulating properties of clay bricks reduce carbon footprint and environmental impact, while offering long term savings in energy use. This makes clay brick an attractive option for both environmentally-conscious architects and cost-conscious property owners.

The findings of the LCA, which was completed at the end of 2016, will be released to the construction industry at a national roadshow later this year.



## CUTTING CO<sub>2</sub> EMISSIONS IN BRICK-MAKING

Even though environmental impacts from production are not dominant in the overall lifecycle, the clay brick sector is committed optimizing production processes. The LCA findings from the extraction and production stage have already provided a direct and immediate benefit for CBA members. Brick-makers now have access to accurate and locally-relevant statistics on energy efficiency, emissions, strengths and challenges across a broad range of brickmaking technologies which allows them to benchmark themselves and identify improvement opportunities.

The use of coal in brick-making accounts for most carbon emissions and pollutants like SO<sub>2</sub> and nitrous oxides. Switching brick-makers to technologies proven to be more energy efficient will reduce South Africa's total CO<sub>2</sub> emissions and improve air quality.

With the assistance of the Energy Efficient Clay Brick Project, various brick manufacturers have already reduced their energy consumption since the LCA's 2012/3 data collection period. Some have invested in more efficient firing technologies which considerably reduce their fuel consumption.

Because brick-makers are constantly investing in more energy-efficient and environmentally friendly technology, the CBA plans to periodically update the LCA to assess the sector's progress in addressing environmental hot spots.



*Worcester Brick's new Habla zig-zag kiln not only improves product quality and reduces waste, but will more than halve the CO<sub>2</sub> emissions per brick produced.*

*Based on the new LCA research, clamp kilns average 129 grams of coal per kg of fired brick, whereas a zig-zag kiln uses just 66 grams*

## METHODOLOGY OF THE LCA

The study adopts a holistic approach, evaluating all major environmental impacts as defined by the highly-regarded Impact 2002+ methodology: carbon footprint, ecosystems quality, natural resource depletion and damage to human health.

The study analyses the full lifecycle of clay brick in a building or structure:

- Raw material extraction and clay brick production
- Construction including transport to site
- Operational occupation including heating / cooling energy and maintenance.
- Building end-of-life, disposal, recycling and reuse.
- Social Life Cycle Assessment within the context of sustainable development



The study was performed using specific production data from 86 out of the 102 clay brick production sites in South Africa which are members of the CBA. It is estimated that this covers about 95% of the South African national production.

The analysis was conducted in accordance with the ISO 14040 and 14044 standards with an external review. Figures are aggregated to protect the confidentiality of each company's data.

The values for the electricity consumption during the operations phase of an average building in South Africa are based on the study "A thermal performance comparison between six wall construction methods frequently used in South Africa" (Vosloo *et al.*, 2015) conducted by the University of Pretoria.

## KEY PRODUCTION FINDINGS

### Average production of 1kg of clay brick in South Africa

- 3.46MJ of fossil energy
- 0.27 kg of CO<sub>2</sub>-equivalent emissions

### Annual sector total

- 33.5 billion MJs of non-renewable energy consumed
- 2.6 million tons CO<sub>2</sub> equivalent emissions

With respect to brick manufacturing, the main environmental impacts relate to the mining, production and burning of coal, which is the raw material used for combustion during firing. Because South Africa relies on coal burning technology for the generation of electricity, changing to electric kiln technologies would not reduce environmental impact.

### For further information:

The Clay Brick Association of South Africa

Website: [www.claybrick.org](http://www.claybrick.org)